




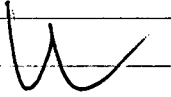




# Work Order ID 54733


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Item ID:	D3937-041	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Luminescent Strip Assembly					
Start Date:	12/17/09	Start Qty:	16.00		Cust Item ID:	
Required Date:	12/18/09	Req'd Qty:	16.00		Customer:	
Reference:						


Approvals:	Process Plan:		Date:	Tooling:	Date:	Run	Start	
	QC:		Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3937	B								

150  0.00 (16x)


Small Fab Memo 0.00

Small Fab 1- Align part edges and stick strip to D3937-3 as per dwg = 7 m. d 09/12/18

160  0.00 (x16)

QC Memo 0.00

Quality Control 2) 809/12/18

170  0.00 (16)

Packaging Memo 0.00

Packaging Identify as per dwg & Stock Location: 139 09/14/18

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Item ID: D3937-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Luminescent Strip Assembly

Start Date: 12/17/09 Start Qty: 16.00



Cust Item ID:

Required Date: 12/18/09 Req'd Qty: 16.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/12/21

C209112121

# Picklist Print

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Work Order ID: 54733

Parent Item: D3937-041

Parent Item Name: Luminescent Strip Assembly


Start Date: 12/17/09

Required Date: 12/18/09


Comments: IPP RevA: New issue DD verified by:EC IPP RevB: revB as per dwg DD  
09.12.07 .verified by:EC

Start Qty: 16.00

Required Qty: 16.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3937-1		Manufactured	No				Each	48.0000	16.0000			
 Luminescent Strip												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	48	
54194	48	

D3937-3		Manufactured	No				Each	32.0000	16.0000			
 Backing Strip												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	32	
50557	1	
54594	31	

16x m. l 09/12/18

16x m. l 09/12/18

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D3937-041	LUMINESCENT STRIP ASSEMBLY
2	1	D3937-1	LUMINESCENT STRIP
3	1	D3937-3	SHEET METAL BACKING STRIP

PEEL SELF-ADHESIVE BACKING FROM  
D3937-1 LUMINESCENT STRIP  
ALIGN PART EDGES AND STICK TO  
D3937-3 SHEET METAL BACKING STRIP

**D3937-041 LUMINESCENT STRIP ASSEMBLY**

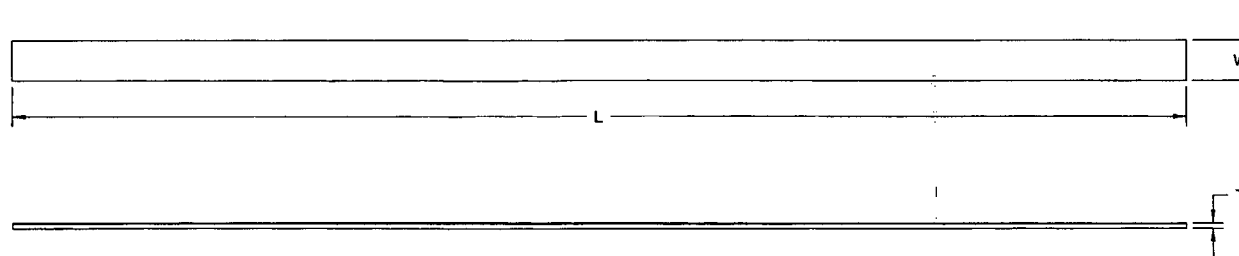
**RELEASED**  
2009-12-02

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3937-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

B	SHEET 2 SPEC CHART LENGTH WAS 21.0. SHEET 3 ZONE C5 18.5 DIM WAS 21.0 REASON: PREVENT EXCESSIVE WASTE.		AJS	09.11.27
A	NEW ISSUE			09.06.02
REV.	DESCRIPTION		BY	DATE
DESIGN				
DRAWN	AJS			
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	09.11.27			
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B SHEET 1 OF 3		
DRAWING NO. D3937		SCALE NTS		
TITLE LUMINESCENT STRIP		NTS		
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# SPECIFICATION CONTROL DRAWING



## D3937-1 LUMINESCENT STRIP

DART PART NUMBER	LENGTH "L"	WIDTH "W"	THICKNESS "T"	SUPPLIER	SUPPLIER PART NUMBER	WEIGHT
D3937-1	19.5	0.67	0.09	LUFTHANSA TECHNIK	PL88-990LH00	0.04 LBS

△B

*Handwritten:* 34733

**RELEASED**  
2009-12-02

### NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE

DESIGN	<i>AS</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>AS</i>	D3937	SHEET 2 OF 3
APPROVED	<i>AS</i>	TITLE	SCALE
DE APPR.	<i>AS</i>	LUMINESCENT STRIP	NTS
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